A Novel Integrated Operational Model for the Nano-Rare

## Sarah Glass, PhD

Chief Operating Officer

## Bringing it all together: Our mission, Our science, Our medicine

- n -Lorem exists to treat nano-rare patients, provide hope to the hopeless and help to the helpless
- ASO technology makes n-Lorem feasible
- Leveraging experience across a range of ASO strategies and target organs broadens the number of patients that can be helped
- Identifying an optimal ASO follows a very specific process, is done in a high-quality manner and involves complex decision-making throughout
- Every patient requires a customized treatment protocol and committed physician/ institution
- Data collection from the point of patient symptom onset through clinical treatment is of the utmost importance
- The FDA has created a supportive regulatory environment centered around the guidance documents for antisense oligonucleotides

2023 Nano-rare Patient Colloquium


## HOW?

## Time is Critical - Patients Need Treatment Today Drug Discovery \& Development: Standard vs. n-Lorem



2023 Nano-rare Patient Colloquium

## Standard R\&D is Not Suitable for Individualized Treatments



Standard drug
discovery to commercialization

n-Lorem ASO drug discovery to treatment

- Focused on the drug and patient population's phenotype(s)
- Single protocol for entire study population designed to achieve statistical significance
- Regulatory path varies per program with core requirements
- Primary drivers may be financials or corporate strategy
- Focused on a single patient's genotype and unique phenotype
- Per-patient protocols designed to assess ability of the ASO to improve the patient's clinical phenotype
- FDA-defined path for Individualized ASOs
- Primary drivers are quality and efficiency


## n-Lorem Integrated Operational Model



## A Shift in Mindset: Refining >30 years of Antisense and $>80$ years of Drug Development Experience for the Nano-Rare



- Exceptional hand-picked talent in each function with >80 years of experience in rare disease drug discovery and development
- Successful industrialization at n-Lorem requires a different way of thinking for our internal team and partners accustomed to standard drug development
- Biotech-esque: defined core accountabilities yet ability / willingness to wear many hats
- Communication $=$ listening + sharing
- Every behavior, decision, action is with the patient front of mind

2023 Nano-rare Patient Colloquium

## The n-Lorem Integrated Operational Model



- Concisely-defined yet nimble quality processes and systems
- Succinct Project Management solution for maintaining forward progress of portfolio of $\sim 100$ patients' ASO programs
- Patients play a role in every step of the process


2023 Nano-rare Patient Colloquium

## Success of the Integrated Model Measured by Key Patient-Centered Outcomes

- Seamless, transparent and multidirectional interfaces between roles and processes
- Continual learning and improvement for every patient due to the iterated processes
- Assessing benefit/risk of each ASO program in real-time as the ASO and patient phenotype progress



## n-Lorem's ASO Discovery \& Development Process is Unique and Designed for Individual Patients' Needs

- Concurrent activities when possible
- Expedite advancement of drug development according to patient's clinical progression
- Unique patient program and timelines driven by the ASO strategy and complexity



## Customizing Each Patient's ASO Program in Real-Time ASO Discovery Mechanism/Strategies Evolve To Find Optimized ASO

- Target expression not sufficient in patient cells requiring acquisition and growth of a different cell-type
- New data leads to a change in ASO strategy (allele-selectiv $\Longleftrightarrow$ non allele-selective)
- First attempt to identify an optimal ASO is unsuccessful, uncovers a potential alternative; begin with ASO design again
- First attempt to identify an optimal ASO is unsuccessful and necessitates additional research



## Customizing Each Patient's ASO Program in Real-Time Integrating Intramural and Extramural activities to Maximize Speed

- Finding in GLP toxicity study suggests the need to pursue the back-up
- Timing of GLP toxicity interim report in alignment with IND submission
- Shipping multiple ASO lead candidates to CRO to eliminate potential delay of GLP study start
- Scaling up for long-term treatment necessitates manufacturing of diluent
- Timing of sterile fill not aligned with needs of the patient-identify institution with compounding pharmacy



## Customizing Each Patient's ASO Program in Real-Time Patient Treatment/ Regulatory To Administer Optimized ASO

- Institutions inability to treat upon availability of an individualized ASO
- Physician movement to different institution leading to IND transfer/ relocation of treatment administration
- Requirement to update protocol/ outcome assessments based on FDA feedback
- Establish dual institution data collection for patient with treatment administered at a different institution than assessments taken


2023 Nano-rare Patient Colloquium

## Integrated Operational Model: Conclusions

- Antisense and Drug Development experience synergized
- Systems focused on quality
- Patient-focused flexibility to meet needs of each individual and respond to data
- Successfully industrializing the process
- Today: >225 applications, $\sim 100$ patients accepted, >60 active development programs and 9 INDs submitted; will continue to expand the volume and value of knowledge gained


# Exporting the n-Lorem Model with a Commitment to Quality and Collaboration 

## Exporting the Model to Help More Nano-rare Patients

- Precisely-defined core elements
- Training for partners integrates antisense and drug development
- Customized model according to the partners' existing capabilities, mission and goals


Defined ASO discovery
\& development process

## R Robust data collection and platform

Integrated Research \& Development Committee

- All interested institutions/ physicians/ scientists are potential partners


## Additional Existing and Growing Collaborations

- 9 Partners in Excellence
- Physician and Institution committed to treating a patient with an n-Lorem ASO
- St. Jude Research Hospital
- Collaboration to accelerate the development of optimized experimental ASOs for pediatric patients with extremely rare genetic neurological disorders
- N of 1 Collaborative
- Professional society of international physicians and scientists bringing together the academic individualized treatment community
- Global Collaborations
- Canada
- Genomics England
- Others in early discussions- Israel, Australia, Europe/ 1M1M


## As n-Lorem Establishes more Partnerships, more Nano-Rare Patients Can Be Treated with Quality ASOs



## As n-Lorem Establishes more Partnerships, more Nano-Rare Patients Can Be Treated with Quality ASOs



## As n-Lorem Establishes more Partnerships, more Nano-Rare Patients Can Be Treated with Quality ASOs



## As n-Lorem Establishes more Partnerships, more Nano-Rare Patients Can Be Treated with Quality ASOs



## Data Collection and Sharing: Defined and Implemented

- Expansion of the model leads to gains in knowledge
- Sharing this information is key and is possible through standardized data collection
- Sharing data amongst partners and throughout the scientific community will be multifaceted
- Peer-reviewed Scientific publications
- Patient ASO programs case reports
- Clinical data platform with access according to patient's consent
- Presentations
- Annual nano-rare colloquium
- Podcast series


## We Know How to Do This- and Are Doing It.

- Successfully industrialized a novel process for operationalizing individualized ASO discovery, development, manufacturing and treatment
- Closely integrated functions make operationalizing the n-Lorem portfolio feasible
- Concise yet nimble processes allow teams to quickly customize in real-time according to individual patient / physician / institution needs
- Collaborating with various institutions / organizations to export model will enable the treatment of many more nano-rare patients

2023 Nano-rare Patient Colloquium

## Acknowledging the Team Research \& Development Operations



## Acknowledging the Team Administration and Communications



2023 Nano-rare Patient Colloquium

# THANK YOU 

 More importantly, our patients and families thank you!