

#### ASO Experience and Scientific Excellence Driving the n-Lorem Discovery and Development Platform

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#### **From Genes to Proteins**

- Genes are made of DNA
- Building blocks of DNA are made of 4  $\bigcirc$ bases – A, T, C, G - organized in a specific sequence encoding information
- Information from DNA is transcribed into  $\bigcirc$ messenger RNA molecule which bears instructions
- mRNA instructions are read by the  $\bigcirc$ machinery of the cell to make proteins
- Proteins are important to the structure,  $\bigcirc$ function, and regulation of the body



#### What is a Mutation?

- A mutation is a change in the normal sequence of nucleotides
- Most of the times, mutations are corrected, benign or silent
- Sometimes, mutations can change a critical part of the instructions to make a protein







#### **Consequences of Mutations for Nano-Rare**



#### **Evaluation of first 173 patient submission**

- Different mutations have different consequences
  - Protein becomes inactive or degraded
  - Protein acquires a new function
- Each individual patient submission is thoroughly evaluated to identify an adequate ASO strategy



#### Predominance of Allele-Specific RNase H1 Programs in the Current Portfolio



- Gain of Function mutations can be addressed by RNase H1 ASOs
- Many n-Lorem patients require allele-selective strategy to preserve function of the target gene
- Allele-selective strategies require greater skill, expertise and screening in order to identify an optimized ASO for that patient



#### n-Lorem Platform is Based on ASO Technology and FDA Guidelines

- Antisense technology is
  - Rapid
  - Versatile
  - Validated
  - Cost effective
  - Scalable
- Supported by the FDA
  - 4 guidelines issued in 2021 to specifically address the development of individualized ASOs

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#### Some Recent Reviews on RNA-Targeted Drug Discovery



#### Current Process To Discover and Develop Optimal RNase H1 ASOs for CNS Disease

Screening Step	Purpose	Approximate Minimum Numbers of ASOs Evaluated	Minimum Criteria	
ASO design including in silico off-target assessment Exclude motifs associated with ASO structure, repeat sequences, cytotoxicity, pro-inflammatory effects and off targets		Scan entire pre-mRNA	All important attractive motifs included, unattractive excluded	
	Include attractive motifs	Apply algorithms		
Primary ASO screen	To identify optimal sites in target RNA for ASO and H-1 binding	~500	>80% target reduction	
Dose response evaluation of multiple ASOs	To select at least 20 ASOs for in vivo tolerability screening	~50-75	IC50 1umol (free uptake)	
In vitro off-target analysis	To confirm selectivity of ASO for target RNA vs. any worrisome off-target	As many as necessary	~10-fold difference in IC50s for target RNA vs. off- target	
BJAB Assay	To exclude activators of innate immunity	~50-75	Less than 2-fold increase in TNF-alpha at high ASO concentrations	
Single dose tolerability screening in rodents at high dose including histopathology of CNS	To identify optimally tolerated lead ASOs	20	Exclude poorly tolerated candidate and include ASO with an optimal therapeutic index <u>General AIF1 GFAP</u> Histology Microglia Astrocytes	
Repeat dose GLP 3-month rodent toxicity	To identify NOAEL and cell-types at risk	1-3	An attractive therapeutic index with an acceptable NOAEL	
GMP Manufacturing	Quality ASO drug substance	1	Pure, stable lyophilized ASO	
Sterile Fill and Finish	Quality, stable and sterile ASO drug product	1	Sterile vials for administration	

#### **Extensive Screening to Identify the Best ASO** STEP 1: Identifying SNPs to design allele-specific ASOs

- 2 copies of each gene; pathogenic mutation can happen on either allele
- Benign changes in bases SNPs can also be present on either allele
- SNPs can be used to design ASOs targeting **only** the pathogenic mRNA
- Each SNP site allows the design of 20 different ASOs



# Allele-Specific RNase H1 ASO Triggers Degradation of Mutant mRNA while Preserving Wildtype mRNA



#### **Extensive Screening to Identify the Best ASO STEP 2: Single Dose Assay**

- ASOs are tested at a single concentration to evaluate selectivity and  $\bigcirc$ potency
- ASOs showing ~80% of reduction of pathogenic mRNA will move forward  $\bigcirc$



#### **Extensive Screening to Identify the Best ASO** STEP 3: Dose Response Assay

- Assay evaluates potency of ASOs for pathogenic and wildtype mRNA
- ASOs reducing pathogenic mRNA in a dose responsive manner while sparing wildtype expression will move forward



#### **Extensive Screening to Identify the Best ASO** STEP 4: Inflammation Assay (BJAB)

- Assay designed to measure innate immune activation
- Peripheral cell line is used (BJAB)
- All ASO candidates are benchmarked against known controls to rank their proinflammatory potential
- ASOs identified as safe will move forward





### **Extensive Screening to Identify the Best ASO**

STEP 5: Identify Potential Off Target Effects (in silico and in vitro)

- Analysis designed to identify nonspecific binding of ASOs to mRNA from other genes
- Nonspecific binding of ASOs could reduce expression of critical genes
- 2 step process:
  - In silico-based analysis highlighting genes with partial match to ASO sequence
  - In vitro assay evaluating actual effect of ASOs on expression of the off target genes
- Having a thorough understanding of the patient condition is essential to evaluate the true liability of any confirmed off target effects





#### **Extensive Screening to Identify the Best ASO** STEP 6: Small Scale Synthesis

- Small scale synthesis of ~20 ASO candidates is required for use in animal studies to further evaluate the different candidates
- Strict criteria are used for purity at this stage, ensuring that animals are exposed to a batch of material representative of the clinical batch





#### **Extensive Screening to Identify the Best ASO** STEP 7: in vivo Tolerability Study

- Study designed to identify poorly tolerated ASOs
- Route of administration mimics clinical route
- Rodents receive a single injection at high dose of top ~20 ASOs identified from in vitro screen and observed for 8 weeks

Week 1

Neuro

BW

Week 2

Neuro

BW

**Clinical signs** 

Week 4

Neuro

BW

Week 5

Neuro

BW

Week 6

Neuro

BW

Week 7

Neuro

BW

Week 3

Neuro

BW



- clinical signs
- neurobehavioral parameters
- body weights
- toxicity and inflammation markers in spinal cord and brain; histology as required



Neuro

BW

Day 56 Necropsy

mRNA/PCF

#### **Extensive Screening to Identify the Best ASO** STEP 8: GLP Toxicology Study

- Study designed to identify potential toxicity of lead ASO after repeated dosing over 3 months, considered representative of chronic dosing in the clinic
- Specific design will change based on targeted organ and ASO strategy
- Stricly regulated study: all parameters are controlled to yield robust data
- Animals are injected once a month and thoroughly evaluated for a battery of parameters (general and organ-specific)



#### **Extensive Screening to Identify the Best ASO** STEP 9: GMP Manufacturing of the Clinical ASO

- Similar to GLP toxicology, GMP manufacturing is regulated and operates by a set of rules ensuring quality and reproducibility at every step
- The lead ASO is synthesized according to strict criteria for purity, salt content, bioburden, etc to ensure adequacy for human administration
- A single batch typically yields sufficient material to treat a patient for 10 years or more
- Depending on each institution's pharmacy capabilities, ASO may require formulation into a liquid, sterile form, ready for administration following manufacturing





#### **Importance of Rigor in Nonclinical Data**

- FDA individualized guidelines outline a lean nonclinical pathway to filing
- Nonclinical data represent a significant part of the IND
- Therefore, rigor and quality are of the utmost importance at every step





#### n-Lorem Discovery and Development Platform Delivers Optimized ASOs

n-Lorem has developed a scalable model for mutation-driven ASO discovery and development

## Every program is tailored to the needs of each patient

In depth ASO expertise and experience

Agility and flexibility in decision making process

Hosted by

n-Lorem process is informed by millions of ASOs studied over decades



2023 Nano-rare Patient Colloquium

#### **Integrating Decisions:** from ASO Design to Patient Treatment

- At every step, all available data are evaluated in the context of the patient
- Exact number of ASOs and criteria at each step may vary slightly from program to program depending on the mutation, target gene, ASO strategy
- ASO candidates moving to the next steps are always carefully selected
- Benefit/risk assessed in real-time as the ASO program and patient phenotype progress
- Each step is difficult, but the integration is even harder





#### **Integrating Decisions:** from ASO Design to Patient Treatment

### The most important question: Is this ASO adequate for this patient?







## THANK YOU More importantly, our patients and families thank you!

